





Specification and Technical Data

Process Description

The Micropac FS Series has been designed to offer quality construction, low solvent emissions, and ease of maintenance. This degreaser is designed for use with most non-flammable solvents. The proposed system is configured as follows:

General System Features:

- Floor Standing Compact Design.
- Built in Bund.
- ▶ 304 Stainless Steel MP1 (Mirror Finish) sumps.
- 304 Stainless Steel DP1 (Brushed Finish) casing.
- Integrated Water Separator.
- Easily Transported via castors
- Tiny Carbon Footprint.
- ► PLC Controlled.
- CE Certified.
- Nominal Work Basket Dimensions 250mm x 200mm x 250mm Deep.
- Manual Sealing Lid.

Primary Cleaning Sump Features:

- Low watts density heater matt incorporating high temperature cut off.
- ► Maximum Capacity: 22.5 Litres (Approx.)
- Manually Operated Drain Valve.

Immersion Sump Features:

- Crests Transducer Technology operating at 40kHz.
- ▶ Low liquid level safety heater shut off.
- ▶ Maximum Capacity: 22.5 Litres (Approx.).
- Manually Operated Drain Valve.

Freeboard Zone:

- ▶ 100% freeboard ratio to minimize solvent loss.
- ▶ 4-Sided Refrigerated Condensing Coils connected to a single compressor.
- ▶ Independent water separation housing.
- ► The water is removed manually from the system via ball valves.
- ► High vapour temperature sensor.

| 1 General | Micropac FS |
|------------------------------|--|
| 1.1 Revision | V1.1 |
| 1.2 System Type | Micropac FS |
| 1.3 Voltage | 208V single phase, 10A |
| 1.4 Solvent | ProSolv® or ProSolv®5408e (non-flammable solvent) |
| 1.4.1 Total solvent capacity | 44.5 |
| 1.5 Basket | |
| 1.5.1 Internal Dimensions | 250mm(w) x 200mm(f-b) x 250mm(d) |
| 1.5.2 Supplied Quantity | 2 |
| 1.6 Control | |
| 1.6.1 HMI | High Resolution full colour Allan Bradley touch screen. |
| 1.7 Services | |
| 1.7.1 Drain points | Internal 1/2" valves. |
| 1.7.2 Water separator | Desiccant filter. |
| 1.8 Frame | |
| 1.8.1 Base | |
| 1.8.1.1 Dimensions (nominal) | 910mm(w) x 910mm(f-b) x 1000mm(h) |
| 1.8.1.2 Construction | Folded 304 brushed stainless-steel frames, with 304 stainless- steel brushed finish panels, and integrated bund tray |
| 1.8.1.3 Castors | 4 Heavy Duty locking castors |

| 2 Boil Sump | |
|-------------------------------|---|
| 2.1 Tank | |
| 2.1.1 Tank Size | 220mm(w) x 100mm(f-b) x 75mm (liquid depth) |
| 2.1.2 Solvent Capacity | 1.65 litres |
| 2.1.3 Temperature measurement | K Type thermocouple |
| 2.2 Heat | |
| 2.2.1 Heater output | 480w low watts density heater mat |

| 3 Process Sump | |
|------------------------------------|----------------------------------|
| 3.1 Tank | |
| 3.1.1 Tank Size | 220mm(w) x 125mm(f-b) x 100mm(d) |
| 3.1.2 Solvent Capacity | 2.75 litres |
| 3.1.3 Low level protection | Mechanical float switch |
| 3.1.4 Temperature measurement | K Type thermocouple |
| 3.2 Sealing lid | Manual clamping lid |
| 3.3 Ultrasonics | |
| 3.3.1 Frequency | 132Khz |
| 3.3.2 Wattage | 100 watts |
| 3.3.3 Transducer type | Bonded Transducers |
| 4 Refrigeration | |
| 4.1 Refrigeration coil temperature | Operating between 0°C and -15°C |

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The MicroPac excels in removing PCB solder fluxes, oils, grease, and other organic materials, making it suitable for industries like electronics, optics, and precision engineering. Its ability to handle a wide range of soil types ensures it meets the cleaning requirements of various sectors demanding high-quality results.

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